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1	Corneal biomechanical properties from two-dimensional corneal flap
2	extensiometry: application to UV-Riboflavin cross-linking
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14	
15	Abstract:
16	
17	PURPOSE: Corneal biomechanical properties are usually measured by strip-extensiometry or
18	inflation-methods. We developed a 2D-flap extensiometry technique, combining the advantages of
19	both methods, and applied it to measure the effect of UV-Riboflavin-cross-linking (CXL).
20	
21	METHODS: Corneal-flaps (13 pig / 8 rabbit) from the de-epithelialized anterior stroma (96 μ m) were
22	mounted on a custom chamber, consisting of a BK-7 lens, a reflective retina and two reservoirs (filled
23	with Riboflavin and silicon-oil). Stretching the corneal flap during 5 pressure in/decrease cycles (0-
24	30mmHg) changed the refractive power of the system, whose Zernike aberrations were monitored
25	with a ray-tracing aberrometer. Porcine flaps were used to test the system. Rabbits were treated

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26	with corneal cross-linking (CXL) unilaterally in-vivo following standard clinical procedures. Flaps were
27	measured 1-month post-operatively. An analytical model allowed estimating Young Modulus from
28	the change in surface (strain) and pressure (stress). Confocal microscopy examination was performed
29	before and at different times after CXL.
30	
31	RESULTS: Flap curvature changed with increased function of intraocular pressure in pig flaps (23.4
32	$\cdot 10^{-3}$ D/mmHg). In rabbit flaps curvature changed significantly less in 1-month post-CXL (p=0.026)
33	than in untreated corneas (17.0 vs 6.36 mD/mmHg). Young's modulus was 2.29MPa in porcine
34	corneas, 1.98 MPa in untreated rabbit corneas and 4.83MPa in 1-month post-CXL rabbit corneas. At
35	the same time highly reflective structures were observed in the rabbit mid-stroma after treatment.
36	
37	CONCLUSIONS: 2D-flap-extensiometry allows estimating corneal elasticity in-vitro. The
38	measurements are spatially resolved in depth, minimize the effects of corneal hydration and
39	preserve the integrity of the cornea. The method proved the efficacy of CXL in increasing corneal
40	rigidity after 1-month in rabbits.
41	
42	
43	Introduction:
44	Understanding corneal biomechanical properties is critical to model the biomechanical response of
45	pathological corneal tissue (i.e. keratoconus, a progressive corneal disease that debilitates corneal
46	tissue) and to increase the predictability of surgical outcomes or treatments (i.e. intrastromal ring
47	segments, corneal cross-linking or incisional surgery). Various methods have been used in the past to
48	estimate the corneal modulus of elasticity (Young modulus). The most widespread applied method is
49	strip extensiometry, ^{1,2,3,4} followed by corneal button inflation ^{5,6} and whole-globe inflation. ^{4,7,8,9,10} In
50	these techniques a load is applied (typically along one axis, in strip extensiometry - or radially by
51	increasing intraocular pressure, in inflation techniques). The strain upon the applied stress is

52 measured from the lateral elongation, axial apex displacement,⁴ shift of mercury droplets attached

on the corneal surface,^{5,7} or from changes in the corneal radius of curvature.^{10,11} A new technique to 53 54 estimate the corneal biomechanical properties, by measuring the corneal deformation upon air-puff applanation, has been recently suggested.^{12,13} In all in-vitro biomechanical measurements, corneal 55 hydration plays a role as it affects the tissue's mechanical response.¹⁴ Also different medical solutions 56 alter the corneal hydration and thus the biomechanical properties of the tissue¹⁵ (Kling S., IOVS, 57 58 2010, Corneal Biomechanical Response to Intraocular Pressure Changes From Scheimpflug and 59 Anterior Segment OCT, ARVO E-Abstract, 4628/D750). UV-riboflavin cross-linking (CXL) is an 60 increasingly used technique for the treatment of keratoconus, which aims at stiffening the corneal 61 tissue. The increase in corneal rigidity gained with this treatment is assumed to result from the 62 reaction of the photosensitizer (riboflavin) with UV light, which creates radicals that induce 63 additional cross-links between collagen fibrils, probably interhelically, intrahelically and intermicrofibrillary.^{15,16} Strip extensiometry stress-strain experiments showed an increase in corneal 64 rigidity immediately and at several months post CXL in human², porcine² and rabbit¹ corneas. Also 65 66 whole-globe inflation experiments showed an immediate increase in corneal rigidity in eyes in-vitro after CXL.¹¹ The biomechanical response estimated from the previous methods may be affected by 67 68 the corneal shape (geometry), thickness, hydration state (in vitro) and intraocular pressure (in vivo). 69 In this study we developed a new two-dimensional stress-strain system that allows maintaining the 70 original stress distribution along the corneal flap, while guaranteeing that corneal hydration is equal 71 for all samples. This allows an accurate comparison between individual flaps of a certain layer, as well 72 as a precise analysis of the treatment effects on a few corneal layers. To prove its application we 73 evaluated the change in corneal rigidity following CXL treatment in rabbits.

74

75 Methods:

Corneal flaps were mounted in a chamber connected to a pressure system that applied the force to
stretch flaps of porcine and rabbit corneas. The flap deformation was monitored with a ray-tracing
aberrometer. Rabbit flaps were treated with CXL in-vivo. An analytical model was applied to estimate
the tissue elasticity in non-treated corneas and after CXL.

81 FLAP HOLDER

82	A custom flap holder (Figure 1) was constructed for two-dimensional stretching of a corneal flap. The
83	holder consisted of two chambers separated by the flap: Chamber 1 was filled with riboflavin-
84	dextran, permitting diffusion of the photosensitizer into the flap in both conditions (non treated, one
85	month after CXL). The chamber was connected to a pressure-system in order to apply a normal
86	surface load onto the flap. Chamber 2 was filled with Oxane 1300 Silicon-Oil (Bausch&Lomb) in order
87	to preserve corneal hydration and because of its high refractive index (1.5). This chamber was left
88	open to provide atmospheric pressure independent of pressure in chamber 1. The dextran in the
89	riboflavin solution in Chamber 1 regulated the flap's hydration while the silicon-oil prevented water
90	evaporation. Under these conditions (ambient temperature, 25°C) flap hydration was maintained
91	constant throughout treatment and measurements. The size of the opening between chambers
92	where the flap was mounted had a diameter of 6 mm.
93	
94	PRESSURE SYSTEM
95	Pressure was modified infusing saline solution in chamber 1 by an automatic pumping system,
96	consisting of a syringe mounted on a custom-built motorized stage. A pressure sensor (SSCM3175GA,
97	Sensortechnics, Germany) was used in combination with a custom LabView routine to monitor the
98	pressure difference between Chambers 1 and 2.
99	
100	EYES AND FLAP PREPARATION
101	In-vitro experiments were performed in order to measure the elasticity of corneal flaps and to
102	investigate the effect of changes in rigidity induced by CXL. Measurements were performed on fresh
103	enucleated porcine eyes (non-treated), as well as on New Zealand rabbit eyes (non-treated and 1-
104	month post in-vivo-CXL). Measurements in porcine eyes allowed establishing the technique, while

105 measurements in rabbit eyes allowed evaluating the CXL treatment. Porcine eyes were obtained

from a local slaughterhouse and used within 24 hours. Rabbits were obtained from a certified farm at
the age of 3 months (approx. 2 kg weight).

108 After performing CXL treatment in the left eye, the rabbits were housed in animal facilities where 109 they were cared. A total of 13 porcine eyes and 8 rabbit eyes were tested. The protocols adhered to 110 the ARVO guidelines for animal research and had been approved by the Institutional Review Board. 111 In porcine eyes in vitro, first the epithelium was removed with a hockey epithelium removal knife 112 and 20% Dextran (Sigma-Aldrich D8821) solution was applied for 40 minutes. Then the intraocular 113 pressure was adjusted to physiologic value (15 mmHg). A flap was cut with a mechanical Carriazo-114 Pendular microkeratom (Schwind, Germany) and mounted on the custom holder. Ultrasonic 115 pachymetry was performed for the intact eye and for the corneal bed after cutting the flap, in order 116 to estimate the thickness of the removed flap. The extensiometry measurement was conducted in 117 the untreated flap. Riboflavin-Dextran solution was constantly supplied by Chamber 1 from the 118 moment on when the flap was mounted within the system. 119 Rabbits were anaesthetized using 1ml Ketamine hydrochloride 10% + 2ml Xylazine 2%. CXL was 120 performed following standard clinical conditions (first 30 minutes of riboflavin instillation, followed by 30 minutes 370 nm UV-light exposure (Compact LED Area Light, Edmund Optics) of 3 mW/cm², 121 122 while continuing riboflavin instillation every 3 minutes. Left eyes were treated and right eyes were 123 left untreated for control. Rabbits were euthanized one month after treatment. Corneal flaps were 124 excised immediately after animal sacrifice, mounted on the flap holder and the extensiometry 125 measurement was done. 126 Rabbit eyes were examined with a confocal light microscope (HRT, Heidelberg Engineering, 127 Heidelberg) at different times: before treatment, immediately after CXL, one day after CXL and one 128 month after CXL. 129

130 EXTENSIOMETRY

131 Measurements were conducted for a series of pressures, for each flap and condition. Initially, the

132 pressure in Chamber 1 was set equal to pressure in Chamber 2 (1013hPa). Then, one preconditioning

cycle was performed up to the pressure of 35 mmHg. Pressure was increased up to 30 mmHg, and
then decreased, in about 5 mmHg steps. After preconditioning, ray-tracing measurements were
performed for two inflation-deflation cycles.

136

137 RAY TRACING MEASUREMENTS

138 The geometry of the flap was assessed using ray tracing (iTrace, Tracey Technologies Corp, Houston, USA) at each pressure step. Flaps were mounted in the holder and the system was placed as an 139 140 artificial eye in front of the iTrace for aberrometry measurements (Figure 2). The measurement wavelength was 670 μ m. Zernike coefficients (up to the 7th order) were obtained for a pupil 141 142 diameter of 2.5mm, and the low order terms (defocus and astigmatism) were used for analysis. 143 Changes in the low order aberrations are related to changes in the curvature and astigmatism of the 144 flap surface. Ray tracing measurements were obtained during two inflation cycles for each flap and 145 condition, which in total took about 20 minutes. Measurements were performed in approximately 146 5mmHg pressure steps.

147

148 DATA ANALYSIS

The amount of defocus in the artificial eye is related to the stretching of the corneal flap. The higher the pressure in Chamber 1, the more curved the flap and the higher the change of the system's refractive power. Due to small deformations produced by the applied pressures, it can be assumed that the flap is deformed spherically. This approximation is further justified as we selected a central portion of the flap for measurement and analysis. Zernike coefficients Z_2^0 (defocus term) and Z_2^2 / Z_2^{-2} (astigmatism at 45° / 90° terms) were analyzed. The defocus term was used to calculate the surface area of the flap as a function of pressure: $A_{flap}(p) = \int_{0}^{r_{flap}} Z_2^0(p) \cdot \sqrt{3} \cdot (2r^2 - 1) dr$ (eq. 1) where A_{flap} is

156 the surface area, *p* is pressure in Chamber 1 and *r* the distance from the center of the optical axis.

157 Then, an analytical model was applied to obtain stress

$$\varepsilon = \sqrt{\frac{\Delta A_{flap}}{A_{flap_o}}}$$

158 $\sqrt{A_{flap_0}}$ (eq.3) from changes in the flap area, where *th* stands for thickness, σ for stress and ε 159 for strain. Stress is a measure of the amount of force acting on the cross-sectional area, and strain 160 represents the relative expansion of the original flap area. The absolute pressure variation, and 161 hence the applied force stretching the flap, was sufficiently small, so that elastic deformation only 162 could be assumed. A linear fit was adjusted to the stress-strain relation in order to obtain the

corresponding Young's modulus:
$$E = \frac{\Delta \sigma}{\Delta \mathcal{E}}$$
 (eq.4)

164 The Zernike terms Z_2^2 and Z_2^{-2} were used in order to calculate J_0 and J_{45} following the power vector 165 notation. The calculated astigmatism was analyzed as a function of pressure increase. Absolute 166 differences in the astigmatism between CXL and non-treated flaps were investigated. A students t-167 test (two sample equal variance, two tailed) was applied to test the statistical differences in the flap 168 shapes across conditions between non-treated and CXL.

169

163

170 Results:

171 FLAP PACHYMETRIC AND MICROSCOPIC OBSERVATIONS

172 Corneal flap thickness was 98±21µm in porcine and 96±14µm in rabbit corneas. After manual

173 excision of the hinge, a 6-mm circular portion of the flap was mounted and measured. In compliance

174 with other studies on confocal microscopy¹⁷ we observed highly reflective structures in the rabbit

175 mid-stroma one month after CXL (see Figure 3). Interestingly, these structures could not be observed

176 immediately after, or one day after CXL.

177

178

179 DEFOCUS ABERRATION

$$\sigma = p_{chamber1} \cdot \frac{A_{flap}}{th \cdot 2r_{flap}}$$
 (eq.2) and strain

180	Figure 4 shows the change in the defocus term from the Zernike polynomial expansion as a function
181	of pressure in chamber 1 from porcine (4A) and rabbit (4B) flaps. Black symbols represent the control
182	measurement, while white symbols stand for the cross-linked condition. Diamonds stand for
183	increasing pressure and circles for decreasing pressure. Data of the three conditions are the average
184	across 13 porcine corneas, 4 non-treated rabbit corneas, and 4 cross-linked rabbit corneas,
185	respectively. Standard deviations are plotted as error bars in Figure 4. Defocus increased linearly with
186	increasing pressure in all conditions. Trend lines to the average of non-treated (bold) and CXL (thin)
187	data show a positive slope. The lower the slope, the smaller the deformation and the stiffer the
188	corneal flap. The slope in porcine flaps was $23.4 \cdot 10^{-3}$ D/mmHg. In rabbit eyes the slope in the non-
189	treated cornea (17.0 \cdot 10 ⁻³ D/mmHg) was significantly steeper (p= 0.105) than the cross-linked
190	corneas (6.36 $\cdot 10^{-3}$ D/mmHg), consistently with an increase in corneal rigidity after CXL. Variability
191	across samples was 0.22 D in porcine flaps, 0.10 D in non-treated rabbit flaps and 0.08 D in CXL rabbit
192	flaps.
193	In certain conditions, the flap geometry did not recover its original state after pressure variation,
194	showing a hysteresis. This can be seen by the differences in refractive power at the same pressure in
195	the increasing and decreasing pressure sequences. Porcine corneas did not show this effect
196	(p=0.338). However in rabbit corneas, there was a significant shift in defocus (control: p=0.032 / CXL:
197	p=0.007) after the pressure increased/decrease cycle: 0.19 D in control flaps and 0.39 D in CXL flaps
198	(at 0 mmHg pressure). Actually after CXL the refraction hardly changed with pressure decrease,
199	indicating a permanent plastic deformation. But the small sample size in rabbits might limit the
200	impact of this finding.
201	
202	ASTIGMATIC ABERRATION
203	Mean astigmatism was modest, both, in porcine flaps (0.55 D) and in rabbit flaps (0.74 D in non-
204	treated, 0.34 D in CXL), and did not change significantly with pressure variation. In rabbit flaps a small

205 decrease was observed after CXL.

207 YOUNG'S MODULUS

208 Young's moduli were calculated for the different conditions. The average Young modulus in porcine

209 flaps was 2.29±1.63MPa. The average Young's modulus of rabbit flaps was 1.98±0.40 MPa and

210 increased significantly (p=0.003) one month after in-vivo CXL (4.83±1.32 MPa). Figure 5 shows the

211 stress-strain diagram, calculated from average experimental data and equations for stress (eq.2) and

strain (eq.3). Average data from the loading and unloading cycle were used to calculate the slopes,

which represent Young's modulus according to equation 4.

214

215 Discussion:

216 We present a 2D-flap extensiometry technique, which allows measuring corneal elasticity

217 parameters, minimizing the effects associated with corneal hydration, among others. This method

218 has proved sensitive to detect differences across conditions, and could be used to investigate corneal

219 biomechanical properties at different corneal depths. While in the current study we used a

220 mechanical microkeratome (which limited the thickness accuracy to which the flaps could be cut),

the use of a femtosecond laser would allow excising flaps of more resolved thickness and at different

222 depth positions. The method could be used to assess biomechanical properties of different corneal

223 layers (i.e. anterior and posterior stroma). This information is valuable to accurately represent the

224 corneal biomechanical response by spatially resolved finite element models.

225 We evaluated the potential of the technique on corneal flaps from a porcine model, and investigated

the biomechanical changes in the cornea 1-month after CXL in rabbit eyes. The estimated values of

227 Young's moduli (porcine flap: 2.29 MPa, rabbit flap: 1.98 MPa) fall within the ranges reported in

228 literature, although those vary over more than two orders of magnitude depending on the

study.^{1,2,8,13,19,5,6,18, 21} As a reference, in-vitro strip extensiometry experiments estimated a Young's

230 modulus of 11.1 MPa for rabbit corneas and of 1.5MPa for porcine corneas.^{1,2} An in-vitro button

inflation study reported a Young's modulus of 2.87 - 19.5MPa for the human cornea,⁸ and a recent

study using in-vitro whole globe inflation in porcine eyes reported a Young's modulus of 1.11MPa

233 (Kling S., IOVS, 2010, Corneal Biomechanical Response to Intraocular Pressure Changes From

234 Scheimpflug and Anterior Segment OCT, ARVO E-Abstract, 4628/D750). Ultrasound measurements on in-vitro human corneas provided a value of 5.3MPa,²⁰ and an in-vivo approach based on the 235 deformation with applanation tonometry 0.29MPa in humans²². The large differences across reports 236 237 of Young's modulus likely arise from the different working principles of the techniques, and the 238 hydration condition in which corneal tissue is measured. The Young's modulus in porcine eyes measured in this study agree well with extensiometry reports by Wollensak et al² and inflation 239 models by Kling et al.¹¹ It is likely that the higher elasticity values found for the flap compared to the 240 241 Young's modulus of the entire cornea arise from the fact that only the most anterior layer of the 242 corneal stroma was used in the flap study, as the anterior stroma has been reported to be stiffer 243 than the posterior cornea.²³

244 The proposed 2D-flap extensiometry technique reduces the variability by controlling the flap 245 thickness, avoids a major role of hydration and allows a better spatially resolved analysis. The 246 technique therefore combines several advantages from previous methods. First, it guarantees a very 247 similar distribution of the acting force (pressure) to the in-vivo condition, similar to button or whole-248 globe inflation. As flaps are cut in a predefined thickness, the variation across specimens decreases. 249 Second, the rigid circular fixation of the flap allows an accurate analysis of the corneal expansion, 250 similarly to strip-extensiometry, but preserving a more realistic geometry and the actual orientation 251 of the collagen fibers.

252 The increase in corneal stiffness that we found after CXL in rabbits (x 2.43) is consistent with the 253 literature. Previous studies reported an increase of corneal stiffness by a factor of 1.58 - 1.8 (in pigs), by 4.5 (in humans) and by 1.6 (in rabbits).^{11,1,2} Again, the slightly higher factor can be explained 254 255 because the flaps were cut on the anterior stroma.. A study of the long-term effects of CXL in rabbits 256 (measured before and immediately after, 3 and 8 months after CXL) showed a high stability in the post-CXL corneal stiffness (a constant pre/post Young modulus ratio over time, by 1.6).¹ 257 Although there are studies reporting an immediate effect of CXL,^{2,11} we suggest that apart from this, 258 259 processes happening at the tissue level (e.g. wound healing) could contribute to the increase in

- 260 corneal rigidity after CXL, as structural changes (highly reflective structures, Figure 3) were observed
- to appear simultaneously with an increase in corneal rigidity.
- 262 In a previous study in porcine eyes in vitro¹¹ we showed stronger stiffening effects of CXL in the
- 263 horizontal than in the vertical direction. In the current study a slight reduction of corneal astigmatism
- 264 with CXL was observed in rabbits, which has also been reported clinically in patients.²²
- 265 As a side effect, we observed that porcine corneal flaps did not show differences in the variation of
- the geometry with increased/decreased pressure, whereas in rabbit flaps a hysteresis was apparent.

- 268 The current study on cornel flaps suggests that the spatially resolved analysis (in this case in thin
- 269 corneal layers) of the processes occurring in CXL, may give insights into the understanding of its
- 270 mechanisms. The use of new techniques (such as second harmonic microscopy²⁴) that allow
- 271 visualizing collagen at its structural level in combination with the presented 2D-flap approach may
- 272 lead to interesting advances in the future.

273

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277

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- 339 Figures:



- **Figure 1.** Flap mounting.





350

351 Figure 3. Confocal microscopy images comparing the mid stroma (about 130 μ m depth) in three

- 352 conditions (rabbits): (A) virgin cornea, (B) riboflavin instillation, (C) immediately post CXL, (D) one day
- 353 post cxl, (E) one-month post-CXL.

Figure 2. Measurement set-up.







Figure 4. Changes in defocus as a function of pressure on the flap in (A) pig eyes and (B) rabbit eyes
(non-treated versus CXL). Diamonds stand for pressure increase, and circles for pressure decrease.
Open symbols represent cross-linked flaps and closed symbols non-treated flaps.



- 364 Figure 5. Stress-strain diagrams in (A) pig eyes and (B) rabbit eyes (non-treated and CXL). The Young
- 365 modulus was estimated from the slope of the linear trend lines of the average data from the loading
- 366 and unloading cycle. Open circles represent cross-linked flaps and closed circles non-treated flaps.